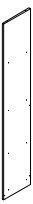
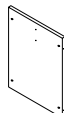
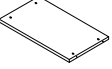
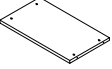

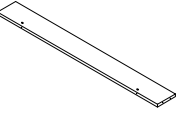

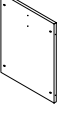

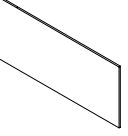

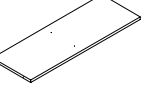

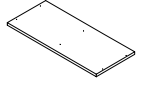





230-000027

1  x1	2  x1	3  x1	4  x1	5  x1	6  x1
7  x1	8  x1	9  x1	10  x1	11  x2	12  x1
13  x1	14  x1	A  x37	B  x37	C  (5x50mm) x10	

Step 1

A+B

A+B

A+B

A+B

A+B

A	x4
B	x4

Step 2

A+B

A+B

A+B

A	x2
B	x2

Step 3

A+B

A+B

A+B

A+B

A	x8
B	x6

Step 4

A+B

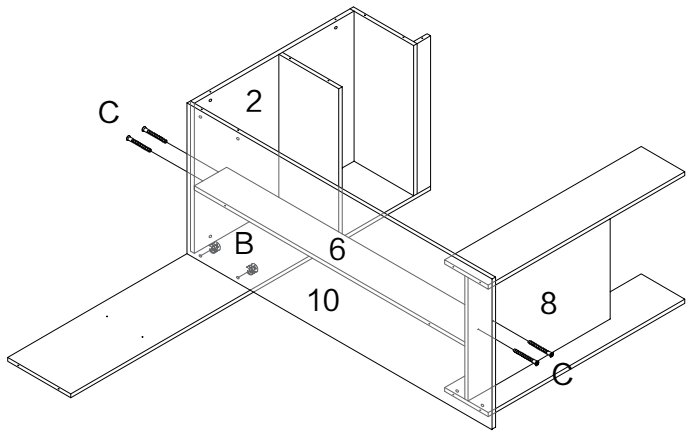
A+B

A+B

A+B

A	x6
C	x6

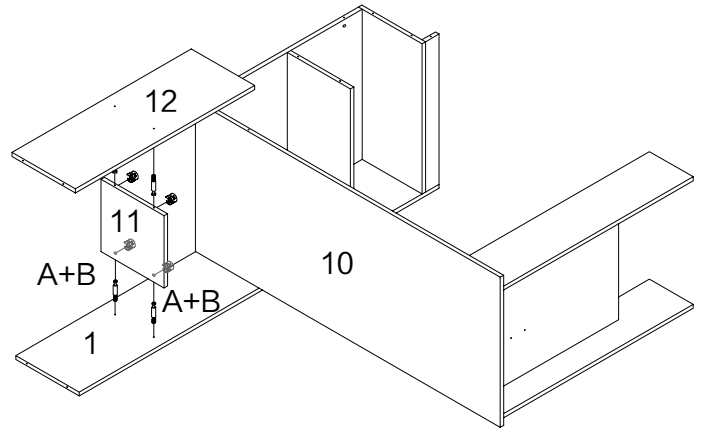
Step 5



B x2

C x4

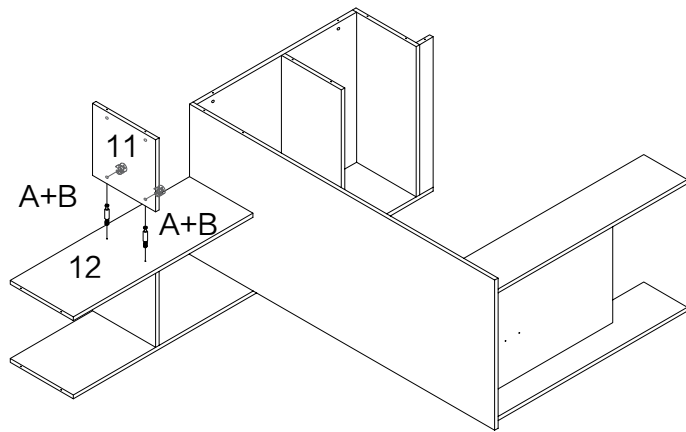
Step 6



A x4

B x4

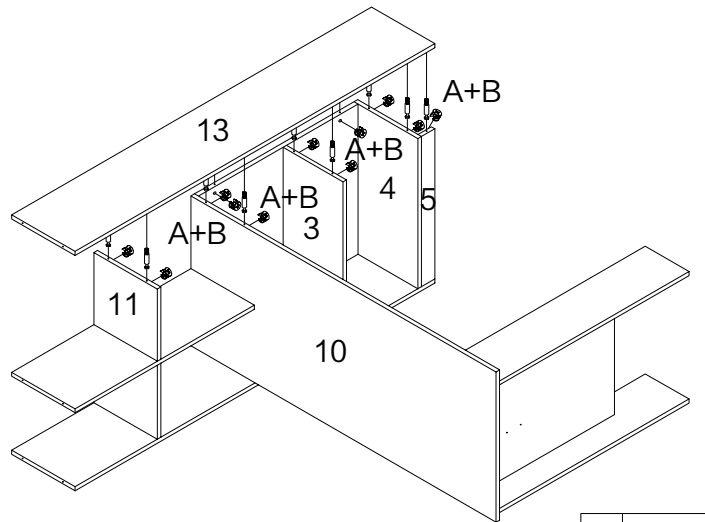
Step 7



A x2

B x2

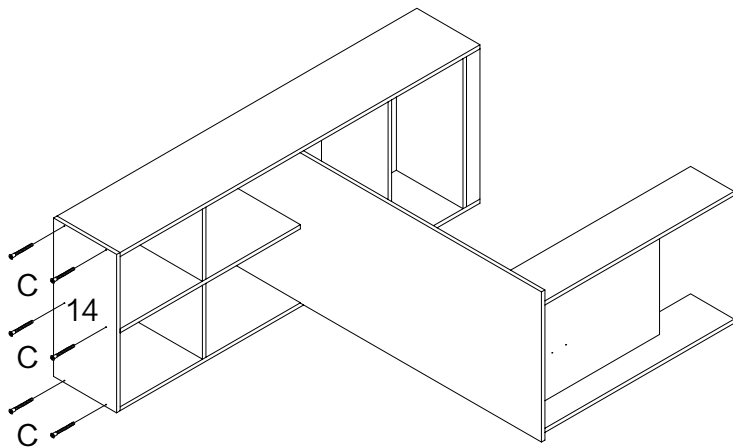
Step 8



A x11

B x11

Step 9



C x6

Complete

